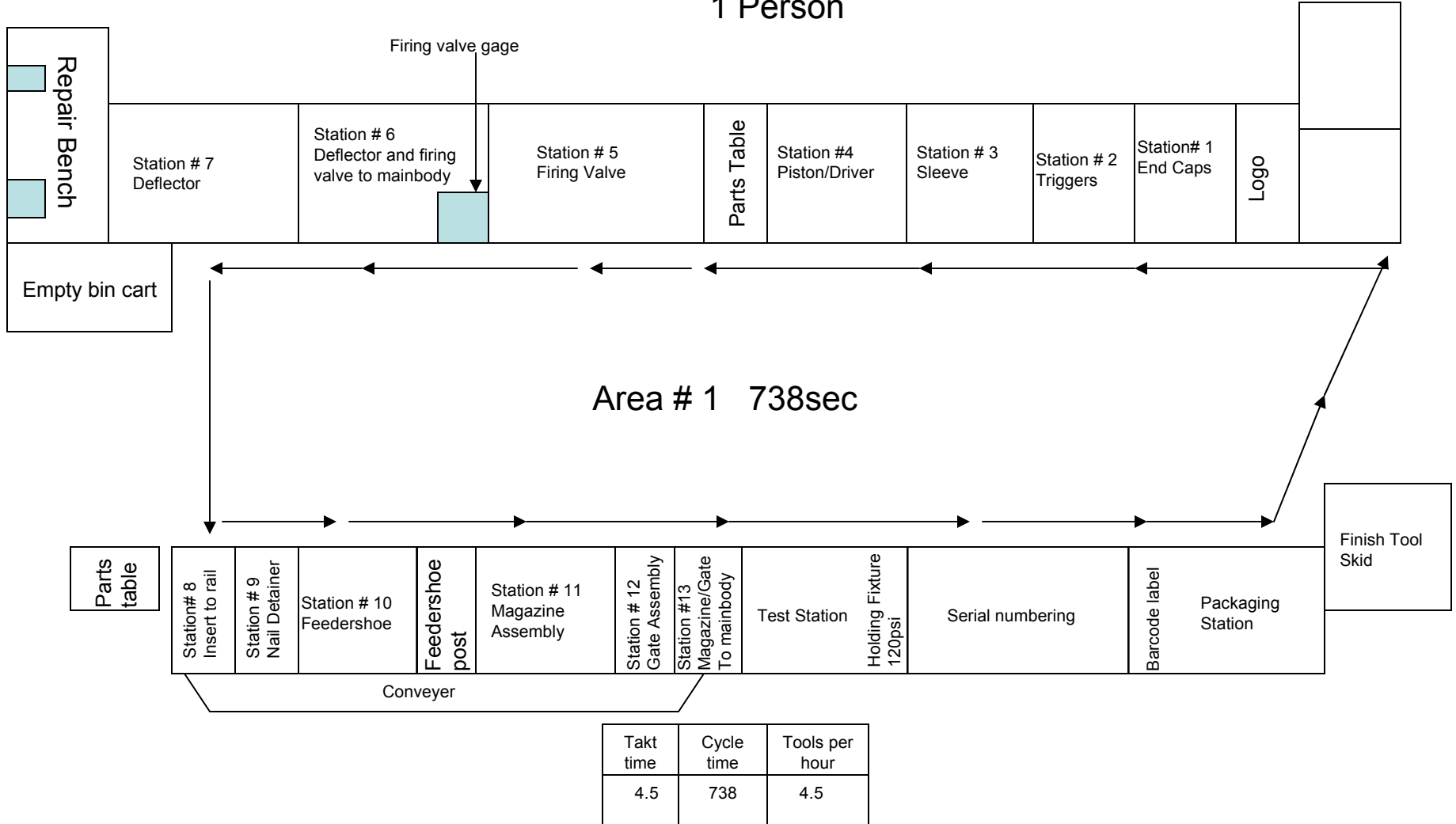


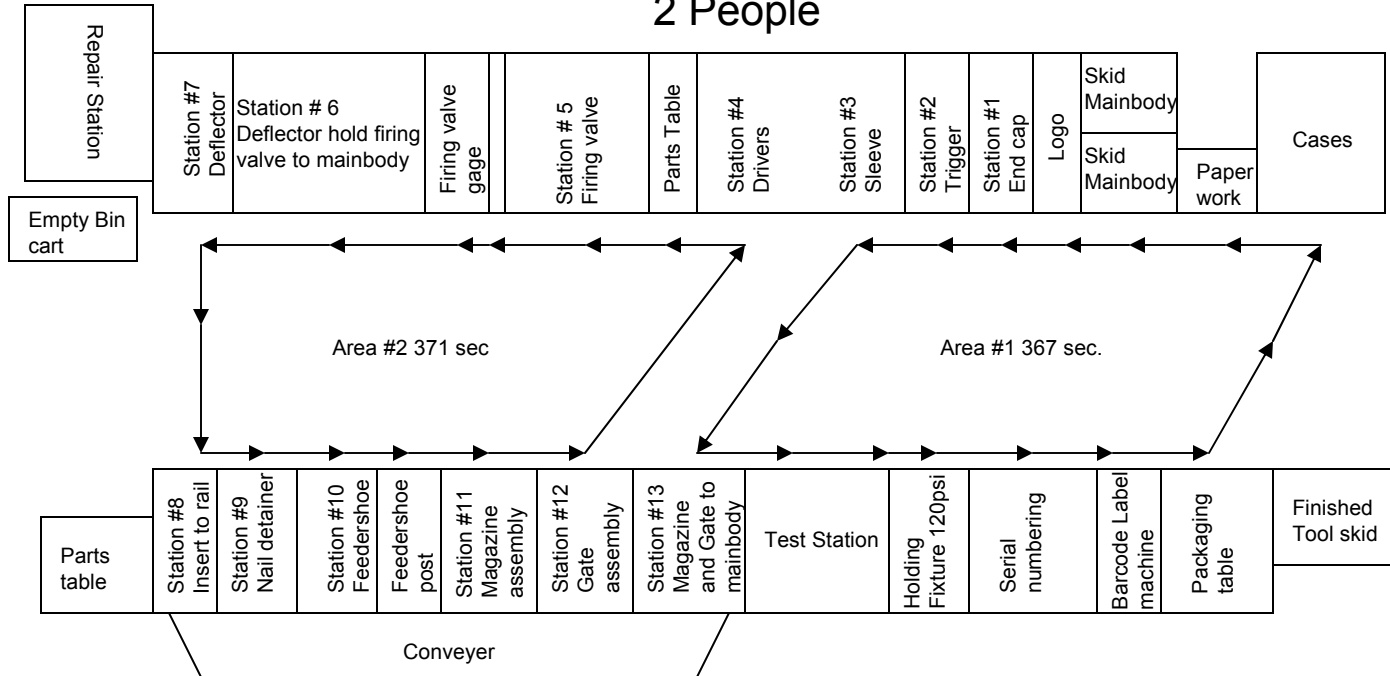
Sample Dance Steps

1 Person



Sample Dance Steps

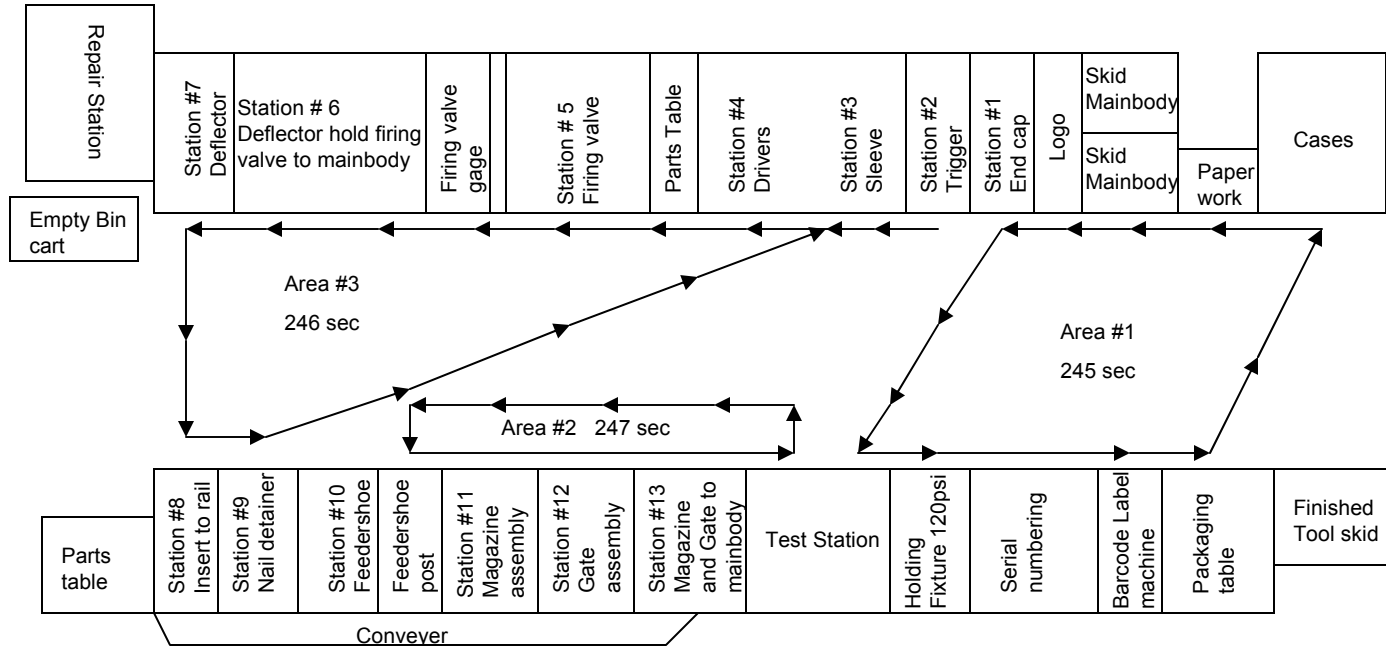
2 People



Takt Time	Cycle Time	Tools per hour
4.5	371	9

Sample Dance Steps 3 People

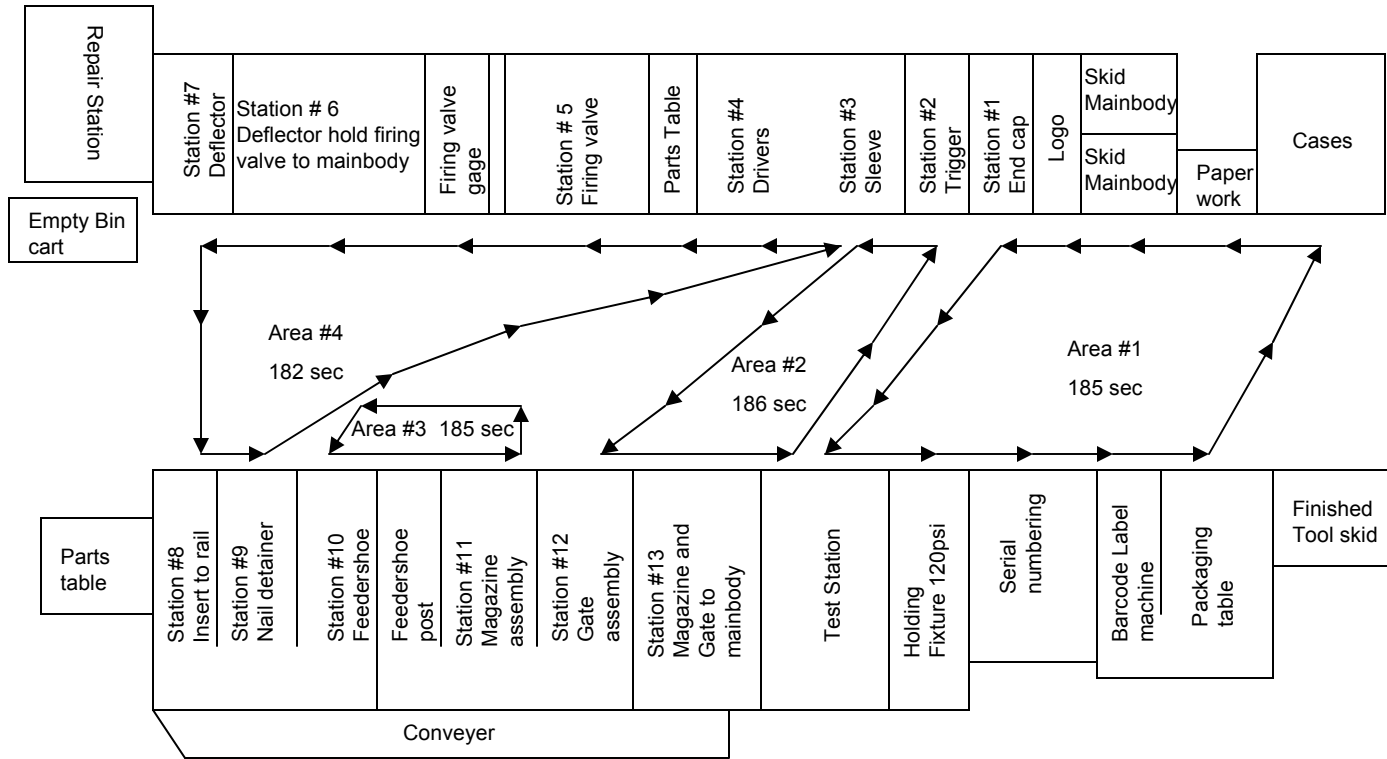
Area #2
186 sec



Takt Time	Cycle Time	Tools per hour
4.5	247	13.5

Sample Dance Steps

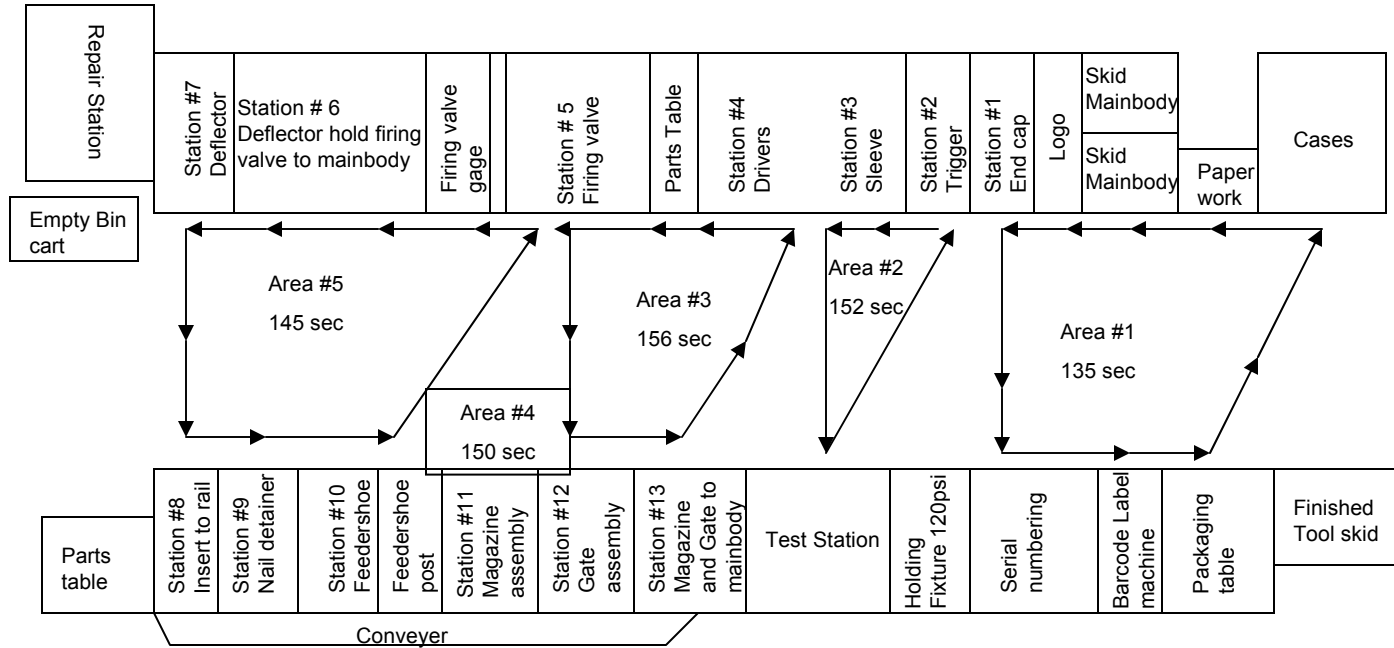
4 People



TaKt Time	Cycle Time	Tools per hour
4.5	186	18

Sample Dance Steps 5 People

Area #2
186 sec



Takt Time	Cycle Time	Tools per hour
4.5	156	22.5